Work Order ID 53568

November 09, 2009 11:10:36 AM

Item ID: D209-669-013 **Accept** **Setup Start** **Stop**

Revision ID: B

Item Name: Skidtube LH

Start Date: 11/10/2009 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 11/23/2009 **Req'd Qty:** 1.00 **Customer:**

Reference:

Approvals: **Process Plan:** MF **Date:** 09-11-09 **Tooling:** _____ **Date:** _____ **Run Start** **Stop**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr	Revision Nbr
D209-669-013	Rev B
DSI 9450	Rev A

100 0.00

DOCUMENT CONTROL

DC

Document Control

Memo 0.00

Photocopy bluefile & type labels per PPP d209-669-013 CHG003

HJ for BG 09/11/09

S 09/11/09

110 Pick Kit 0.00

Packaging

Packaging

Memo 0.00

W 9/11/13 (W)

53546

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W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	**STEP**	**Description of NC** Section A	**Corrective Action** Section B			**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector
			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Work Order ID 53568

November 09, 2009 11:10:36 AM

Item ID: D209-669-013 **Accept** **Setup Start** **Stop**

Revision ID: B

Item Name: Skidtube LH

Start Date: 11/10/2009 **Start Qty:** 1.00 **Cust Item ID:**

Required Date: 11/23/2009 **Req'd Qty:** 1.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC4- 100% Inspect kits for completeness	0.00				4			
	Memo	0.00							
130 Packaging Packaging	Packaging	0.00							
	Memo	0.00							
	Identify and pack for shipping as per PPPD209-669-013 Location: MRC								
140 QC Quality Control	QC21- Final Inspection - Work Order Release	0.00							
	Memo	0.00							

09/14/26 C

09/11/26 KJ

09-11-24 J

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W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

November 09, 2009 11:10:36 AM

Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D209-669-043RevB Replacement Skidtube		Manufactured	No			110	Each	3.0000	1.0000	53546	11/11/26	C
D2917-1RevB Saddle LH		Manufactured	No			110	Each	0.0000	2.0000	53422	11/11/2010	
D2918-1RevB Saddle LH		Manufactured	No			110	Each	3.0000	2.0000	B53426	11/11/26	C

Warehouse Location	Loc Qty	Loc Code
Premier		
Mezz	3	
22797	1	
39205	1	
39206	1	

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	3	
52130	2	
52131	1	

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Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-51A		Purchased	No			110	Each	322.0000	8.0000	✓		
Bolt												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	322		
111635	7		
112489	92		
112720	50		
112805	73		M11/2805
113121	100		

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2570RevB		Manufactured	No			110	Each	391.0000	24.0000	✓	9/14/13	
Bushing												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	389		
47246	4		
52214	385		52214
Main Warehouse			
ST36	2		
51519	2		

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Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

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Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	5,764.000	24.0000			
Nut												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	5764		
110507	184		
111827	5571		M111827
112314	9		
15924	0		

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-36A		Purchased	No			110	Each	415.0000	4.0000		11/4/13	
Bolt												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	415		
109545	11		
110467	7		
110731	4		
112243	20		
112314	323		M112314
112385	50		

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November 09, 2009 11:10:36 AM

Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516		Purchased	No			110	Each	1,440.000	8.0000		9/14/13	
Washer												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	1440		
100564	2		
106167	6		
107534	34		
107959	43		
108246	46		
108672	2		
109059	49		
109752	22		
110363	46		
110523	57		
111279	39		
112082	64		
112314	500		AN112314
112794	30		
112828	500		

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Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

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November 09, 2009 11:10:36 AM

Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L5 Nut		Purchased	No			110	Each	1,022.000	4.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	1022	
110382	10	
111127	4	
111636	15	
112314	993	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-7A Bolt		Purchased	No			110	Each	229.0000	16.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	229	
112794	129	
112933	100	

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Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416		Purchased	No			110	Each	4,361.000	32.0000			
Washer												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	4361		
108161	503		
110523	340		
111279	101		
111916	482		
112314	2935		11/23/14
16941	0		

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2929RevB		Manufactured	No			110	Each	29.0000	2.0000			
Spacer												

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	29		
43376	1		
52243	28		52243

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Picklist Print

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Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2930RevB Spacer		Manufactured	No			110	Each	31.0000	2.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	31	
43378	2	
52249	29	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-041RevB Lug Assembly		Manufactured	No			110	Each	32.0000	1.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	17	
51673	17	
Main Warehouse		
ST474	15	
52323	15	

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W/O:		WORK ORDER CHANGES					
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Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

Start Date: 11/10/2009 **Required Date:** 11/23/2009

Start Qty: 1.00 **Required Qty:** 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A Bolt		Purchased	No			110	Each	124.0000	4.0000			

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	124		
112489	2		
112641	100		
112816	22		M112816

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4 Nut		Purchased	No			110	Each	1,440.000	5.0000			

Warehouse Location	Loc Qty	Loc Code	
OFFSHORE			
FG	40		
104603	40		
Main Warehouse			
ST	1400		
112243	2		
112314	598		M112314
112492	300		
113064	500		

Dart Aerospace Ltd

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Work Order ID: 53568

Parent Item: D209-669-013RevB

Parent Item Name: Skidtube LH

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-043RevB Lug Assembly		Manufactured	No			110	Each	31.0000	1.0000			

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
ST	31		
46589	1		
46863	1		
51652	17		51652
52324	12		

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE Tow Ring		Manufactured	No			110	Each	13.0000	1.0000		11/14/13	

Warehouse Location	Loc Qty	Loc Code	
OFFSHORE			
FG	3		
35780	3		
Main Warehouse			
ST	10		
48356	1		
50755	2		
51926	7		51926

Dart Aerospace Ltd

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA Washer		Manufactured	No			110	Each	178.0000	1.0000			

Warehouse Location	Loc Qty	Loc Code
OFFSHORE		
FG	7	
25701	7	
Main Warehouse		
ST	171	
51653	171	

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3417-5RevE Washer		Manufactured	No			110	Each	68.0000	2.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	68	
51649	68	

Dart Aerospace Ltd

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